SAFETY DATA SHEET



ARALDITE® 2012 A US

Section 1. Identification

GHS product identifier Product code Other means of identification Product type Material uses	: n:	ARALDITE® 2012 A US 00084332 Not available. Liquid. Resin for adhesive systems
Supplier's details	:	Huntsman Advanced Materials Americas LLC P.O. Box 4980 The Woodlands, TX 77387 Non-Emergency phone: (800) 257-5547
e-mail address of person responsible for this SDS	:	MSDS@huntsman.com
Emergency telephone number (24h/7day)	:	Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 4.7% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 4.7%
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	 Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.



Section 2. Hazards identification

Precautionary statements	: Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Collect spillage. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not	: None known.

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result in classification
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Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
Bisphenol A epoxy resin	60 - 100	25068-38-6
Butanedioldiglycidyl ether	3 - 7	2425-79-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation. **Occupational exposure limits, if available, are listed in Section 8.**

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.



Section 4. First aid measures

Most important symptoms/effects, acute and delayed			
Potential acute health	<u>1 effects</u>		
Eye contact	: Causes serious eye irritation.		
Inhalation	 Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. 		
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.		
Ingestion	: Irritating to mouth, throat and stomach.		
<u>Over-exposure signs</u>	/symptoms		
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness		
Inhalation	: No specific data.		
Skin contact	: Adverse symptoms may include the following: irritation redness		
Ingestion	: No specific data.		
Indication of immediate medical attention and special treatment needed, if necessary			
Notes to physician	: No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.		

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Flash point	 Closed cup: >200°C (>392°F) [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)] Open cup: 204°C (399.2°F)
<u>Extinguishing media</u> Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide Carbon monoxide nitrogen oxides halogenated compounds



Section 5. Fire-fighting measures

Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protectiv	e equipment and emergency procedures
For non-emergency : personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders :	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions :	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for : containment and cleaning up	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:

Section 7. Handling and storage

Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Appropriate engineering controls Environmental exposure controls	bood general ventilation should be sufficient to control worker exposure ontaminants. missions from ventilation or work process equipment should be check ey comply with the requirements of environmental protection legislation uses, fume scrubbers, filters or engineering modifications to the process quipment will be necessary to reduce emissions to acceptable levels.	ked to ensure on. In some
Individual protection measu		
Hygiene measures	ash hands, forearms and face thoroughly after handling chemical pro- ating, smoking and using the lavatory and at the end of the working per- opropriate techniques should be used to remove potentially contamina- ontaminated work clothing should not be allowed out of the workplace ontaminated clothing before reusing. Ensure that eyewash stations ar nowers are close to the workstation location.	eriod. ated clothing. e. Wash
Eye/face protection	afety eyewear complying with an approved standard should be used v seessment indicates this is necessary to avoid exposure to liquid splay uses or dusts. If contact is possible, the following protection should be ness the assessment indicates a higher degree of protection: chemic oggles.	shes, mists, e worn,
Hand protection	nemical-resistant, impervious gloves complying with an approved star e worn at all times when handling chemical products if a risk assessm is is necessary. Considering the parameters specified by the glove m neck during use that the gloves are still retaining their protective proper- ould be noted that the time to breakthrough for any glove material ma fferent for different glove manufacturers. In the case of mixtures, con everal substances, the protection time of the gloves cannot be accura- stimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alco- aminate (EVAL)	ent indicates nanufacturer, erties. It ay be nsisting of tely
Body protection	ersonal protective equipment for the body should be selected based of sing performed and the risks involved and should be approved by a sp ofore handling this product.	
Other skin protection	opropriate footwear and any additional skin protection measures shou elected based on the task being performed and the risks involved and oproved by a specialist before handling this product.	
Respiratory protection	se a properly fitted, air-purifying or air-fed respirator complying with ar andard if a risk assessment indicates this is necessary. Respirator se based on known or anticipated exposure levels, the hazards of the p e safe working limits of the selected respirator.	election must
Thermal hazards	ot available.	

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	4	Liquid.
Color	1	Light yellow
Odor	1	Slight
Odor threshold	1	Not available.
рН	1	6 [Conc. (% w/w): 50%]
Melting point/Freezing point	1	Not available.
Boiling/condensation point	1	>200°C (>392°F)
Flash point	:	Closed cup: >200°C (>392°F) [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)] Open cup: 204°C (399.2°F)
Evaporation rate	1	Not available.
Flammability (solid, gas)	1	Not available.
Lower and upper explosive (flammable) limits	;	Not available.
Vapor pressure	1	<0.0002 kPa (<0.0015 mm Hg) [room temperature]
Vapor density	1	Not available.
Relative density	:	Not available.
Solubility in water	:	practically insoluble
Partition coefficient: n- octanol/water	1	Not available.
Auto-ignition temperature	1	Not available.
Decomposition temperature	:	>200°C (>392°F)
Density	:	1.17 g/cm³ [25°C (77°F)]
Viscosity	:	Dynamic (room temperature): 25000 to 45000 mPa·s (25000 to 45000 cP)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.



Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Bisphenol A epoxy resin	- OECD 402 Acute Dermal Toxicity	LC0 Inhalation Vapor LD50 Dermal	Rat - Male Rat - Male, Female	0.00001 ppm >2000 mg/kg
	OECD 420 Acute Oral Toxicity - Fixed Dose Method	LD50 Oral	Rat - Female	>2000 mg/kg
Butanedioldiglycidyl ether	No official guidelines	LD50 Dermal	Rat - Male, Female	2150 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	1163 mg/kg

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Bisphenol A epoxy resin	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Mild irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes - Mild irritant
Butanedioldiglycidyl ether	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Non-irritant.
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes - Severe irritant

Conclusion/Summary

Skin	: Bisphenol A epoxy resin Butanedioldiglycidyl ether substance is considered	ccupational exposure data, this d as irritating to skin.
Eyes	 Bisphenol A epoxy resin Irritating to eyes. Butanedioldiglycidyl ether Severely irritating to eye 	es.
Respiratory	Bisphenol A epoxy resin No additional informatio Butanedioldiglycidyl ether No additional informatio	

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Bisphenol A epoxy resin	OECD 429 Skin Sensitization: Local Lymph Node Assay	skin	Mouse	Sensitizing
Butanedioldiglycidyl ether	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitizing

Mutagenicity

Product/ingredient name	Test	Result
Bisphenol A epoxy resin	Experiment: In vitro Subject: Bacteria	Positive
	Metabolic activation: +/- Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic	Positive
	Metabolic activation: +/- Experiment: In vivo Subject: Mammalian-Animal Cell: Germ	Negative
	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative
Butanedioldiglycidyl ether	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Positive
	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Positive
	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Bisphenol A epoxy resin	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	15 mg/kg	2 years; 7 days per week	Negative - Oral - NOAEL
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Female	1 mg/kg	2 years; 5 days per week	Negative - Dermal - NOEL
	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse - Male	0.1 mg/kg	2 years; 3 days per week	Negative - Dermal - NOEL

Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Bisphenol A epoxy resin	OECD 416 Two- Generation Reproduction Toxicity Study	Rat - Male, Female	Negative	Negative	Negative

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Bisphenol A epoxy resin	Developmental	Rat - Female	Negative - Oral
	Toxicity Study	Rabbit - Female	Negative - Dermal
	EPA CFR	Rabbit - Female	Negative - Oral

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely : Not available. routes of exposure

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	1	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	÷	No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

: Not available.
: Not available.
: Not available.
: Not available.



Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result	
Bisphenol A epoxy resin	OECD 408 Repe Dose 90-Day Ora Toxicity Study in Rodents	al Oral	Rat - Male, Female	50 mg/kg	
	OECD 411 Subchronic Derm Toxicity: 90-day S		Rat - Male, Female	10 mg/kg	
	OECD 411 Subchronic Derm Toxicity: 90-day S	Sub-chronic NOAEL Dermal	Mouse - Male	100 mg/kg	
Butanedioldiglycidyl ether	OECD 407 Repe Dose 28-day Ora Toxicity Study in Rodents	ated Sub-chronic NOAEL	Rat - Male, Female	200 mg/kg	
General	: Once sensitized, very low levels.	a severe allergic reaction ma	ay occur when subse	quently exposed to	
Carcinogenicity	: No known signifi	cant effects or critical hazards	S.		
Mutagenicity	: No known signifie	No known significant effects or critical hazards.			
Teratogenicity	: No known signifie	No known significant effects or critical hazards.			
Developmental effects	: No known signifi	cant effects or critical hazards	5.		
Fertility effects	: No known signifie	cant effects or critical hazards	3.		

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Dermal	18012.1 mg/kg
Inhalation (dusts and mists)	24.56 mg/l

Other information

: Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint		Exposure	Species	Result	
Bisphenol A epoxy resin	EPA CFR	Acute	EC50	72 hours Static	Algae	9.4	mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours Static	Daphnia	1.7	mg/l
	Unknown guidelines	Acute	IC50	3 hours Static	Bacteria	>100	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	1.5	mg/l
	OECD 211 <i>Daphnia</i> <i>Magna</i> Reproduction Test	Chronic	NOEC	21 days Semi-static	Daphnia	0.3	mg/l
Butanedioldiglycidyl ether	OECD 202 <i>Daphnia</i> sp. Acute	Acute	EC50	24 hours Static	Daphnia	75	mg/l



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Immobilisation Test OECD 201 Alga, Growth Inhibition	Acute	EL50	72 hours Static	Algae	>160	mg/l
Test OECD 209 Activated Sludge, Respiration	Acute	IC50	3 hours Static	Bacteria	>100	mg/l
Inhibition Test OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	24	mg/l

Persistence and degradability

Product/ingredient name	Test	Period	Result	
Bisphenol A epoxy resin	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %	
Butanedioldiglycidyl ether	OECD 301F Ready Biodegradability - Manometric Respirometry Test	28 days	43 %	

Conclusion/Summary : Bisphenol A epoxy resin Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Bisphenol A epoxy resin	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily
Butanedioldiglycidyl ether	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Bisphenol A epoxy resin	3.242	31	low
Butanedioldiglycidyl ether	-0.269	-	low

Mobility in soil

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

BOD5	: Not determined.
COD	: Not determined.
тос	: Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled

Section 13. Disposal considerations

material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

- **DOT** : Environmentally hazardous substance, liquid, n.o.s. (Bisphenol a epoxy resin) Marine pollutant
- **TDG** : Environmentally hazardous substance, liquid, n.o.s. (Bisphenol a epoxy resin) .Marine pollutant
- **IMDG** : Environmentally hazardous substance, liquid, n.o.s. (Bisphenol a epoxy resin). Marine pollutant
- IATA : Environmentally hazardous substance, liquid, n.o.s. (Bisphenol a epoxy resin)

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	UN3082	9	==		Marine pollutants are only regulated for bulk and vessel shipments, per 49CFR171.4 (c) Exceptions. Except when all or part of the transportation is by vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicle, rail car or aircraft.
TDG Classification	UN3082	9	111		-
IMDG Classification	UN3082	9	111		<u>Emergency</u> <u>schedules (EmS)</u> F-A S-F

Section 14. Transport information

IATA Classification UN	N3082 9		Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging instructions: 964 Cargo Aircraft Only Quantity limitation: 450 L Packaging instructions: 964
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PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations		
TSCA 8(b) inventory	1	All components are listed or exempted.
TSCA 5(a)2 final significant new use rule (SNUR)	:	No ingredients listed.
TSCA 5(e) substance consent order	:	No ingredients listed.
TSCA 12(b) export notification	:	No ingredients listed.
SARA 311/312	:	Immediate (acute) health hazard
Clean Air Act - Ozone Depleting Substances (ODS)	:	This product does not contain nor is it manufactured with ozone depleting substances.
SARA 313	:	No ingredients listed.
CERCLA Hazardous substances	:	No ingredients listed.
State regulations		
PENNSYLVANIA - RTK	:	No ingredients listed.
California Prop 65	:	This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.
Canadian regulations		
CEPA DSL	:	All components are listed or exempted.
WHMIS Classes		Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.



Section 15. Regulatory information

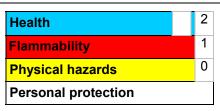
Brazil Regulations Classification system used	: Norma ABNT-NBR 14725-2:2012
International lists	 Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): All components are listed or exempted. Japan inventory: All components are listed or exempted. Korea inventory: All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): All components are listed or exempted. Taiwan inventory (CSNN): Not determined.

Section 16. Other information

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Hazardous Material			
Information System (U.S.A.)			



The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Pro	tection
Association (U.S	. A .)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Date of printing	:	6/10/2014.
Date of issue	:	6/10/2014.
Date of previous issue	:	No previous validation.
Version	1	1

Indicates information that has changed from previously issued version.



Section 16. Other information

ARALDITE® is a registered trademark of Huntsman Corporation or an affiliate thereof in one or more countries, but not all countries.

Notice to reader

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.



SAFETY DATA SHEET



ARALDITE® 2012 B US

Section 1. Identification

GHS product identifier Product code Other means of identification Product type Material uses	: 1:	Liquid.
Supplier's details	:	Hardener for adhesive systems Huntsman Advanced Materials Americas LLC P.O. Box 4980 The Woodlands, TX 77387 Non-Emergency phone: (800) 257-5547
e-mail address of person responsible for this SDS	:	MSDS@huntsman.com
Emergency telephone number (24h/7day)	:	Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

This metanishis considered because by the OOUA Usered Communication
 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE): ORAL [brain] - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 90.1% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 90.1%
: Danger
 Causes serious eye damage. Causes skin irritation. May cause an allergic skin reaction. May cause damage to organs through prolonged or repeated exposure if swallowed. (brain) Harmful to aquatic life with long lasting effects.



Section 2. Hazards identification

Precautionary statements	: Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand. Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Avoid release to the environment. Do not breathe vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Get medical attention if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other handle shirts had a set	

Other hazards which do not : None known. result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
triethylene glycol dimercaptan	1 - 3	14970-87-7
N'-(3-Aminopropyl)-N,N-dimethylpropane-1,3-diamine	1 - 3	10563-29-8
2,4,6-tris(dimethylaminomethyl)phenol	1 - 3	90-72-2
N,n,4-trimethylpiperazine-1-ethylamine	1 - 3	104-19-8
N-butyl acetate	1 - 3	123-86-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	 Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.



Section 4. First aid measures

Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/e Potential acute health effe	
Eye contact	: Causes serious eye damage.
Inhalation	: May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: May cause burns to mouth, throat and stomach.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)



Section 5. Fire-fighting measures

Flash point	: Closed cup: >100°C (>212°F) [DIN 51758 EN 22719 (Pensky-Martens Closed Cup)]
Extinguishing media Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide Carbon monoxide nitrogen oxides sulfur oxides halogenated compounds
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protecti	ve equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for containment and cleaning up	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.



Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occu	pational	exposure	limits

Ingredient name	Exposure limits
N-butyl acetate	ACGIH TLV (United States, 6/2013). TWA: 150 ppm 8 hours. STEL: 200 ppm 15 minutes. OSHA PEL (United States, 2/2013). TWA: 150 ppm 8 hours. TWA: 710 mg/m ³ 8 hours.

Appropriate engineering controls	 If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures



Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Thermal hazards	: Not available.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	Liquid. [Viscous liquid.]	
Color	Light yellow	
Odor	Slight	
Odor threshold	Not available.	
рН	Not available.	
Melting point/Freezing point	Not available.	
Boiling/condensation point	>200°C (>392°F)	
Flash point	Closed cup: >100°C (>212°F) [DIN 51758 EN 22719 (Pensky-Martens Closed	l Cup)]
Evaporation rate	Not available.	
Flammability (solid, gas)	Not available.	
Lower and upper explosive (flammable) limits	Not available.	
Vapor pressure	<0.001 kPa (<0.0075 mm Hg) [room temperature]	
Vapor density	Not available.	
Relative density	Not available.	_



Section 9. Physical and chemical properties

Solubility in water	: practically insoluble
Partition coefficient: n- octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: >200°C (>392°F)
Density	: 1.165 g/cm³ [25°C (77°F)]
Viscosity	: Dynamic (room temperature): 20000 to 40000 mPa·s (20000 to 40000 cP)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
N'-(3-Aminopropyl)-N,N- dimethylpropane-1, 3-diamine	Unknown guidelines	LD50 Dermal	Rabbit	1310 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	1669 mg/kg
2,4,6-tris (dimethylaminomethyl) phenol	Unknown guidelines	LD50 Dermal	Rat - Male	>971 mg/kg
r	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	2169 mg/kg
N,n, 4-trimethylpiperazine-1-ethylamine	-	LD50 Dermal	Rabbit	448 mg/kg
	-	LD50 Oral	Rat	677 mg/kg
N-butyl acetate	-	LD50 Dermal	Rabbit	>17600 mg/kg
-	-	LD50 Oral	Guinea pig	4700 mg/kg
	-	LD50 Oral	Mouse	7060 mg/kg
	-	LD50 Oral	Rabbit	7437 mg/kg
	-	LD50 Oral	Rat	>8800 mg/kg
ARALDITE 2012 B US	-	LD50 Dermal	Rat - Male, Female	>4000 mg/kg
	-	LD50 Oral	Rat	2631 mg/kg



Irritation/Corrosion

Product/ingredient name		Test		Species	Result
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diam 2,4,6-tris(dimethylaminome				Rabbit Rabbit	Skin - Corrosive Skin - Corrosive
phenol ARALDITE 2012 B US		Irritation/Corrosion EPA CFR OECD 404 Acute Der Irritation/Corrosion	mal	Rabbit Other	Eyes - Corrosive Skin - Irritant
Conclusion/Summary					
Skin	:	Irritating to skin.			
		triethylene glycol dimercaptan	No addition	al information.	
		N'-(3-Aminopropyl)-N,N- dimethylpropane-1, 3-diamine	Corrosive to	o the skin.	
		2,4,6-tris (dimethylaminomethyl) phenol	Corrosive to	o the skin.	
		N,n, 4-trimethylpiperazine-1-ethylamine		al information.	
		N-butyl acetate		al information.	
Eyes	:	triethylene glycol dimercaptan	No addition	al information.	
		N'-(3-Aminopropyl)-N,N- dimethylpropane-1, 3-diamine	No addition	al information.	
		2,4,6-tris (dimethylaminomethyl)	Corrosive to	o eyes.	
		phenol N,n, 4-trimethylpiperazine-1-ethylamine		al information.	
		N-butyl acetate		al information.	
Respiratory	:	triethylene glycol dimercaptan	No addition	al information.	
		N'-(3-Aminopropyl)-N,N- dimethylpropane-1, 3-diamine	No addition	al information.	
		2,4,6-tris (dimethylaminomethyl) phenol		al information.	
		N,n, 4-trimethylpiperazine-1-ethylamine	•	al information.	
		N-butyl acetate	No addition	al information.	

Sensitization



	0			
Product/ingredient name	Test	Route of exposure	Species	Result
N'-(3-Aminopropyl)-N,N- dimethylpropane-1, 3-diamine	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitizing
2,4,6-tris (dimethylaminomethyl) phenol	OECD 406 Skin Sensitization	skin	Guinea pig	Not sensitizing
N-butyl acetate ARALDITE 2012 B US	-	skin skin	Guinea pig Guinea pig	Not sensitizing Sensitizing

Mutagenicity

Product/ingredient name	Test	Result
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diamine	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Human Metabolic activation: +/-	Negative
2,4,6-tris (dimethylaminomethyl)phenol	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic	Negative
	Metabolic activation: +/- Experiment: In vitro Subject: Mammalian-Human Cell: Somatic	Negative
N-butyl acetate	Metabolic activation: +/- Subject: Bacteria Metabolic activation: +/-	Negative

Conclusion/Summary

Not mutagenic in a standard battery of genetic toxicological tests.

Not mutagenic in a standard battery of genetic toxicological tests.

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
	No official guidelines	Mouse - Male	-	20 months; 3 days per week	Negative - Dermal - NOAEL

N'-(3-Aminopropyl)-N,N-

(dimethylaminomethyl)

dimethylpropane-1,

3-diamine

2,4,6-tris

phenol

Reproductive toxicity



	0				
Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
2,4,6-tris (dimethylaminomethyl) phenol	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	Negative	Negative

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diamine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Positive - Oral

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
N-butyl acetate	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2,4,6-tris(dimethylaminomethyl)phenol	Category 2	Oral	brain

Aspiration hazard

Not available.

Information on the likely : Not available. routes of exposure

Potential acute health effects

014010044		00001001	
Inhalation	:	No specific data.	
		watering redness	
Eye contact	:	Adverse symptoms may include the following: pain	
Symptoms related to t	<u>he phy</u>	sical, chemical and toxicological characteristics	
Ingestion	:	May cause burns to mouth, throat and stomach.	
Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.	
Inhalation	:	May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.	
Eye contact	:	Causes serious eye damage.	



Skin contact : Adverse symptoms may include the following: pain or irritation	
redness blistering may occur	
Ingestion : Adverse symptoms may include the following: stomach pains	
Delayed and immediate effects and also chronic effects from short and long term exposure	
Short term exposure	
Potential : Not available. immediate effects	
Potential delayed : Not available. effects	
Long term exposure	
Potential : Not available. immediate effects	
Potential delayed : Not available. effects	

Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result		
N'-(3-Aminopropyl)-N,N- dimethylpropane-1, 3-diamine	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	Sub-chronic NOAEL Oral	Rat - Male, Female	1000 ppm		
2,4,6-tris (dimethylaminomethyl) phenol	No official guidelines No official guidelines OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Chronic NOAEL Dermal Sub-acute NOEC Inhalation Vapor Sub-acute NOEL Oral	Mouse - Male Rat - Male, Female Rat - Male, Female	>56.3 mg/kg/d 550 mg/m³ 15 mg/kg		
General :	Once sensitized, a seve very low levels.	ere allergic reaction may o	ccur when subseq	uently exposed to		
Carcinogenicity :	No known significant ef	fects or critical hazards.				
Mutagenicity :	No known significant ef	fects or critical hazards.				
Teratogenicity :	No known significant effects or critical hazards.					
Developmental : effects	No known significant effects or critical hazards.					
Fertility effects :	No known significant ef	fects or critical hazards.				

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (vapors)	38.16 mg/l

Other information



Toxicity

Product/ingredient name	Test	Endpoint		Exposure	Species	Result	
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diamine	DIN DIN 38412 Part 8	Acute	EC50	16 hours Static	Bacteria	181	mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours Static	Daphnia	9.2	mg/l
	OECD 201 Alga, Growth Inhibition Test	Acute	ErC50 (growth rate)	72 hours Static	Algae	21	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	>100	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic	LOAEL	72 hours Static	Algae	5.7	mg/l
2,4,6-tris (dimethylaminomethyl)phenol	OECD 201 Alga, Growth Inhibition Test	Acute	ErC50 (growth rate)	72 hours Static	Algae	84	mg/l
	Unknown guidelines	Acute	LC50	96 hours Static	Daphnia	718	mg/l
	-	Acute	LC50	96 hours Static	Fish	175	mg/l
	-	Chronic	NOEC	72 hours	Algae	6.25	mg/l
N-butyl acetate	-	Acute	EC50	72 hours	Algae	674.7	mg/l
	-	Acute	EC50	24 hours	Daphnia	205	mg/l
	-	Acute	EC50	96 hours	Fish	185	mg/l
	-	Acute	IC0	24 hours	Bacteria	1200	mg/l

Persistence and degradability

Product/ingredient name	Test	Period		Result	
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diamine	ISO ISO 7827, 1984 - Evaluat aqueous medoum of the ultim biodegradability of organic cor	28 days		100 %	
2,4,6-tris (dimethylaminomethyl)phenol N-butyl acetate	OECD 301D Ready Biodegrad	28 days 28 days		4 % 98 %	
Product/ingredient name	Aquatic half-life	Photolysis		Biodegradability	
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diamine 2,4,6-tris (dimethylaminomethyl)phenol	-	-		Readily Not rea	adily
N-butyl acetate	-	-		Readily	/

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
N'-(3-Aminopropyl)-N,N- dimethylpropane-1,3-diamine	0.5	-	low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	low
N-butyl acetate		4 to 14	low

Mobility in soil

Not available.

Other adverse effects

: No known significant effects or critical hazards.

Other ecological information		
BOD5	:	Not determined.
COD	:	Not determined.
тос	:	Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

DOT	: Not regulate	ed.
TDG	: Not regulate	ed.
IMDG	: Not regulate	ed.
ΙΑΤΑ	: Not regulate	ed.

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-		-
TDG Classification	Not regulated.	-	-		-
IMDG Classification	Not regulated.	-	-		-
IATA Classification	Not regulated.	-	-		-

PG* : Packing group

Section 15. Regulatory information

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United States Regulations

United States Regulations	<u>2</u>
TSCA 8(b) inventory	: All components are listed or exempted.
TSCA 5(a)2 final significant new use rule (SNUR)	: No ingredients listed.
TSCA 5(e) substance consent order	: No ingredients listed.
TSCA 12(b) export notification	: No ingredients listed.
SARA 311/312	: Immediate (acute) health hazard Delayed (chronic) health hazard
Clean Air Act - Ozone Depleting Substances (ODS)	: This product does not contain nor is it manufactured with ozone depleting substances.
SARA 313	: No ingredients listed.
CERCLA Hazardous substances	: No ingredients listed.
State regulations	
PENNSYLVANIA - RTK	: N-butyl acetate
California Prop 65	: This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.
Canadian regulations	
CEPA DSL	: At least one component is not listed.
	Class D 2D: Material aquaing other taxis affects (Taxis)

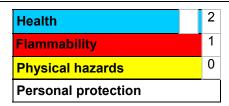
WHMIS Classes : Class D-2B: Material causing other toxic effects (Toxic). This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Brazil Regulations Classification system used	: Norma ABNT-NBR 14725-2:2012
International lists	 Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): All components are listed or exempted. Japan inventory: All components are listed or exempted. Korea inventory: All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): Not determined. Philippines inventory (PICCS): At least one component is not listed. Taiwan inventory (CSNN): Not determined.



Section 16. Other information

Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.)	:	Health 2 0 Instability Special
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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.



Section 16. Other information

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.

