

Safety Data Sheet

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PRODUCT NAME: Standard AbrasivesTM Cross Buff Kit

MANUFACTURER: 3M

DIVISION: Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 08/15/14 **Supercedes Date:** 06/03/14 **Document Group:** 29-0059-5

This product is a kit or a multipart product which consists of multiple, independently packaged components. An SDS for each of these components is included. Please do not separate the component SDSs from this cover page. The document numbers of the SDSs for components of this product are:

28-2983-6, 26-5715-3

Revision Changes: Not Applicable

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MATERIAL SAFETY DATA SHEET Standard Abrasives TM Cross Buff Kit 08/15/14	



Safety Data Sheet

Document Group:26-5715-3Version Number:4.00Issue Date:04/27/21Supercedes Date:03/28/17

SECTION 1: Identification

1.1. Product identifier

Standard Abrasives™ Products, Buff & Blend High Strength HS A-MED, MED-Type F, CRS: Cross Buffs, Wheels, Discs, Rolls, Type 27 Discs, Quick Change

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-888-3M HELPS (1-888-364-3577)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

59% of the mixture consists of ingredients of unknown acute oral toxicity.

59% of the mixture consists of ingredients of unknown acute dermal toxicity.

60% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	35 - 75

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Cured Resin	Mixture	15 - 60
Fiberglass Plate (Type 27 Discs)	Mixture	<= 20
Nylon Fiber	Mixture	10 - 20
Attachment Button	Mixture	<= 5
Fiberglass Core (Wheels)	Mixture	<= 5
Metal Eyelet (Cross Buffs)	Mixture	<= 5
Titanium Dioxide	13463-67-7	0.25 - 3.5
Cured Resin (Attachment Button)	Mixture	< 3
Filler	1317-65-3	0.5 - 2
Silica	7631-86-9	0.4 - 2
Iron Oxide (Fe2O3)	1309-37-1	< 1.5
Quartz Silica	14808-60-7	< 0.2

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eve Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionCarbon monoxideDuring CombustionCarbon dioxideDuring Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

6.2. Environmental precautions

Not applicable.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Iron Oxide (Fe2O3)	1309-37-1	ACGIH	TWA(respirable fraction):5	A4: Not class. as human
, , ,			mg/m3	carcin
Iron Oxide (Fe2O3)	1309-37-1	OSHA	TWA(as fume):10 mg/m3	
Filler	1317-65-3	OSHA	TWA(as total dust):15	
			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
Aluminum Oxide Mineral (non-	1344-28-1	OSHA	TWA(as total dust):15	
fibrous)			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1	A4: Not class. as human
•			mg/m3	carcin
Titanium Dioxide	13463-67-7	ACGIH	TWA:10 mg/m3	A4: Not class. as human
			_	carcin
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Quartz Silica	14808-60-7	ACGIH	TWA(respirable	A2: Suspected human
			fraction):0.025 mg/m3	carcin.
Quartz Silica	14808-60-7	OSHA	TWA Table Z-	
			1(respirable):0.05	
			mg/m3;TWA Table Z-	
			3(respirable):0.1 mg/m3;TWA	
			concentration(respirable):0.1	
			mg/m3(2.4 millions of	

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			particles/cu. ft.)	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA:20 millions of	
			particles/cu. ft.;TWA	
			concentration:0.8 mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Warning: Excessive operating speed or generation of extreme heat may result in harmful emissions. Use local exhaust ventilation. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical stateSolidColorGold, Red

Odor Slight Polymeric

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Standard AbrasivesTM Products, Buff & Blend High Strength HS A-MED, MED-Type F, CRS: Cross Buffs, Wheels, Discs, Rolls, Type 27

Discs, Quick Change 04/27/2

Odor threshold Not Applicable Not Applicable Not Applicable **Melting point Boiling Point** Not Applicable **Flash Point** Not Applicable Not Applicable **Evaporation rate** Flammability (solid, gas) Not Classified Flammable Limits(LEL) Not Applicable Flammable Limits(UEL) Not Applicable **Vapor Pressure** Not Applicable Not Applicable **Vapor Density** Not Applicable **Density Specific Gravity** Not Applicable Solubility In Water Not Applicable Not Applicable Solubility- non-water Partition coefficient: n-octanol/ water Not Applicable Not Applicable **Autoignition temperature** Not Applicable **Decomposition temperature** Not Applicable Viscosity

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eye Contact:

Mechanical eye irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

No known health effects.

Carcinogenicity:

<u>Ingredient</u>	CAS No.	Class Description	Regulation
SILICA, CRYS AIRRESP	14808-60-7	Known human carcinogen	National Toxicology Program Carcinogens
Quartz Silica	14808-60-7	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
Titanium Dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

This product contains titanium dioxide and quartz (crystalline) silica. Cancer of the lungs has been associated with inhalation of high levels of titanium dioxide in animal studies, and occupational exposure to inhaled quartz silica has been associated with silicosis and lung cancer. No exposure to titanium dioxide or quartz silica is expected during the normal handling and use of this product. Titanium dioxide and quartz silica were not detected when air sampling was conducted during simulated use of similar products containing these substances. Therefore, the health effects associated with titanium dioxide and quartz (crystalline) silica are not expected during the normal use of this product.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide Mineral (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg

Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation-	Rat	LC50 > 0.691 mg/l
	Dust/Mist		
	(4 hours)		
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Filler	Dermal	Rat	LD50 > 2,000 mg/kg
Filler	Inhalation-	Rat	LC50 3 mg/l
	Dust/Mist		
	(4 hours)		
Filler	Ingestion	Rat	LD50 6,450 mg/kg
Iron Oxide (Fe2O3)	Dermal	Not	LD50 3,100 mg/kg
		available	
Iron Oxide (Fe2O3)	Ingestion	Not	LD50 3,700 mg/kg
		available	
Quartz Silica	Dermal		LD50 estimated to be > 5,000 mg/kg
Quartz Silica	Ingestion		LD50 estimated to be > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Filler	Rabbit	No significant irritation
Iron Oxide (Fe2O3)	Rabbit	No significant irritation
Quartz Silica	Professio	No significant irritation
	nal	
	judgeme	
	nt	

Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Filler	Rabbit	No significant irritation
Iron Oxide (Fe2O3)	Rabbit	No significant irritation

Skin Sensitization

Sillii Selisitization		
Name	Species	Value
Titanium Dioxide	Human	Not classified
	and	
	animal	
Silica	Human	Not classified
	and	
	animal	
Iron Oxide (Fe2O3)	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide Mineral (non-fibrous)	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Silica	In Vitro	Not mutagenic
Iron Oxide (Fe2O3)	In Vitro	Not mutagenic

Standard AbrasivesTM Products, Buff & Blend High Strength HS A-MED, MED-Type F, CRS: Cross Buffs, Wheels, Discs, Rolls, Type 27 Discs, Quick Change 04/27/21

Quartz Silica	In Vitro	Some positive data exist, but the data are not sufficient for classification
Quartz Silica	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Inhalation	Rat	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple	Not carcinogenic
		animal	
		species	
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Silica	Not	Mouse	Some positive data exist, but the data are not
	Specified		sufficient for classification
Iron Oxide (Fe2O3)	Inhalation	Human	Some positive data exist, but the data are not
			sufficient for classification
Quartz Silica	Inhalation	Human	Carcinogenic
		and	
		animal	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
Filler	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Filler	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Filler	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure
Iron Oxide (Fe2O3)	Inhalation	pulmonary fibrosis pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure

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Quartz Silica	Inhalation	silicosis	Causes damage to organs through	Human	NOAEL Not	occupational
			prolonged or repeated exposure		available	exposure

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

EPA Hazardous Waste Number (RCRA): Not regulated

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. The manufacturer's transportation classifications are based on product formulation, packaging, the manufacturer's policies and the manufacturer's understanding of applicable current regulations. The manufacturer does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original Standard Abrasives package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

Physical Hazards

EPCRA 311/312 Hazard Classifications:

Standard AbrasivesTM Products, Buff & Blend High Strength HS A-MED, MED-Type F, CRS: Cross Buffs, Wheels, Discs, Rolls, Type 27

Discs, Quick Change 04/27/21

Not applicable

Health Hazards

Not applicable

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

IngredientC.A.S. No% by WtAluminum Oxide Mineral (non-fibrous)1344-28-135 - 75

15.2. State Regulations

Contact 3M for more information.

California Proposition 65

Ingredient C.A.S. No. Listing

Di-isodecyl phthalate (DIDP)

Trade Secret Developmental Toxin

Diisononyl phthalate (DINP)

Trade Secret Carcinogen

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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 26-5715-3
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Standard Abrasives provides information in electronic form as a service to its customers. Due to the remote possibility that

Standard AbrasivesTM Products, Buff & Blend High Strength HS A-MED, MED-Type F, CRS: Cross Buffs, Wheels, Discs, Rolls, Type 27 Discs, Quick Change 04/27/21

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Standard Abrasives USA SDSs are available at www.3m.com



Safety Data Sheet

Document Group:28-2983-6Version Number:2.00Issue Date:01/09/23Supercedes Date:03/23/20

SECTION 1: Identification

1.1. Product identifier

Standard Abrasives™ Buff and Blend HP A-VFN Discs, Rolls, Wheels, Cross Buffs, Center Hole, HP Power Pads, Quick Change

1.2. Recommended use and restrictions on use

Recommended use

Abrasive Product

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Abrasive Systems Division

ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA **Telephone:** 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-888-3M HELPS (1-888-364-3577)

SECTION 2: Hazard identification

2.1. Hazard classification

Not classified as hazardous according to OSHA Hazard Communication Standard, 29 CFR 1910.1200.

2.2. Label elements

Signal word

Not applicable.

Symbols

Not applicable.

Pictograms

Not applicable.

70% of the mixture consists of ingredients of unknown acute oral toxicity.

70% of the mixture consists of ingredients of unknown acute dermal toxicity.

74% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Cured Resin	Mixture	20 - 55

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Standard AbrasivesTM Buff and Blend HP A-VFN Discs, Rolls, Wheels, Cross Buffs, Center Hole, HP Power Pads, Quick Change 01/09/23

Aluminum Oxide Mineral (non-fibrous)	1344-28-1	35 - 50
Nylon Fiber	Mixture	10 - 20
Attachment Button	Mixture	< 5
Fiberglasss Core	Mixture	<= 5
Metal Eyelet (Cross Buffs)	Mixture	<= 5
Filler	13983-17-0	1 - 3
Titanium Dioxide	13463-67-7	0.25 - 2 Trade Secret *
Pigment	1309-37-1	0.1 - 1.5
Silica	7631-86-9	0.25 - 1.5
Lubricant	8042-47-5	0.1 - 0.75

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eve Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

SubstanceConditionCarbon monoxideDuring CombustionCarbon dioxideDuring Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Observe precautions from other sections.

6.2. Environmental precautions

Not applicable.

6.3. Methods and material for containment and cleaning up

Not applicable.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing of dust created by sanding, grinding or machining. Damaged product can break apart during use and cause serious injury to face or eyes. Check product for damage such as cracks or nicks prior to use. Replace if damaged. Always wear eye and face protection when working at sanding or grinding operations or when near such operations. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Combustible dust may form by action of this product on another material (substrate). Dust generated from the substrate during use of this product may be explosive if in sufficient concentration with an ignition source. Dust deposits should not be allowed to accumulate on surfaces because of the potential for secondary explosions.

7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Pigment	1309-37-1	ACGIH	TWA(respirable fraction):5	A4: Not class. as human
			mg/m3	carcin
Pigment	1309-37-1	OSHA	TWA(as fume):10 mg/m3	
Aluminum Oxide Mineral (non-	1344-28-1	OSHA	TWA(as total dust):15	
fibrous)			mg/m3;TWA(respirable	
			fraction):5 mg/m3	
Aluminum, insoluble compounds	1344-28-1	ACGIH	TWA(respirable fraction):1	A4: Not class. as human
			mg/m3	carcin
Particles (insoluble or poorly	1344-28-1	ACGIH	TWA(inhalable	
soluble) not otherwise specified,			particulates):10 mg/m3	
inhalable particles				
Particles (insoluble or poorly	1344-28-1	ACGIH	TWA(respirable particles):3	
soluble) not otherwise specified,			mg/m3	
respirable particles				
Titanium Dioxide	13463-67-7	ACGIH	TWA(Respirable nanoscale	A3: Confirmed animal
			particles):0.2	carcin.
			mg/m3;TWA(Respirable	
			finescale particles):2.5 mg/m3	
Titanium Dioxide	13463-67-7	OSHA	TWA(as total dust):15 mg/m3	
Filler	13983-17-0	ACGIH	TWA(inhalable fraction):1	A4: Not class. as human
			mg/m3	carcin

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DUST, INERT OR NUISANCE	7631-86-9	OSHA	TWA(as total dust):15 mg/m3;TWA(as total dust):50 millions of particles/cu. ft.(15 mg/m3);TWA(respirable fraction):5 mg/m3;TWA(respirable fraction):15 millions of particles/cu. ft.(5 mg/m3)	
Particles (insoluble or poorly soluble) not otherwise specified, inhalable particles	7631-86-9	ACGIH	TWA(inhalable particulates):10 mg/m3	
Particles (insoluble or poorly soluble) not otherwise specified, respirable particles	7631-86-9	ACGIH	TWA(respirable particles):3 mg/m3	
MINERAL OILS, HIGHLY- REFINED OILS	8042-47-5	ACGIH	TWA(inhalable fraction):5 mg/m3	A4: Not class. as human carcin
Paraffin oil	8042-47-5	OSHA	TWA(as mist):5 mg/m3	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust ventilation for sanding, grinding or machining. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment. Warning: Excessive operating speed or generation of extreme heat may result in harmful emissions. Use local exhaust ventilation. Provide local exhaust at process emission sources to control exposure near the source and to prevent the escape of dust into the work area. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

8.2.2. Personal protective equipment (PPE)

Eye/face protection

To minimize the risk of injury to face and eyes, always wear eye and face protection when working at sanding or grinding operations or when near such operations. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Safety Glasses with side shields

Skin/hand protection

Wear appropriate gloves to minimize risk of injury to skin from contact with dust or physical abrasion from grinding or sanding.

Respiratory protection

Assess exposure concentrations of all materials involved in the work process. Consider material being abraded when determining the appropriate respiratory protection. Select and use appropriate respirators to prevent inhalation overexposure.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following

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respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical stateSolidColorRed

Odor Slight Polymeric **Odor threshold** Not Applicable Not Applicable рH Not Applicable Melting point **Boiling Point** Not Applicable **Flash Point** Not Applicable Not Applicable **Evaporation rate** Not Classified Flammability (solid, gas) Flammable Limits(LEL) Not Applicable Flammable Limits(UEL) Not Applicable **Vapor Pressure** Not Applicable Vapor Density Not Applicable Not Applicable **Density Specific Gravity** Not Applicable Solubility In Water Not Applicable Solubility- non-water Not Applicable Partition coefficient: n-octanol/ water Not Applicable Not Applicable **Autoignition temperature** Not Applicable **Decomposition temperature** Not Applicable Viscosity Not Applicable **Volatile Organic Compounds** Not Applicable Percent volatile **VOC Less H2O & Exempt Solvents** Not Applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

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Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Dust from grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact

Mechanical Skin irritation: Signs/symptoms may include abrasion, redness, pain, and itching.

Eve Contact:

Mechanical eve irritation: Signs/symptoms may include pain, redness, tearing and corneal abrasion.

Dust created by grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Carcinogenicity:

Ingredient	CAS No.	Class Description	Regulation
Titanium dioxide	13463-67-7	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Additional Information:

This document covers only the 3M product. For complete assessment, when determining the degree of hazard, the material being abraded must also be considered.

This product contains titanium dioxide. Cancer of the lungs has been observed in rats that inhaled high levels of titanium dioxide. No exposure to inhaled titanium dioxide is expected during the normal handling and use of this product. Titanium dioxide was not detected when air sampling was conducted during simulated use of similar products containing titanium dioxide. Therefore, the health effects associated with titanium dioxide are not expected during the normal use of this product.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

	Name	Route	Species	Value
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Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation- Dust/Mist(4 hr)		No data available; calculated ATE >12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Dermal		LD50 estimated to be > 5,000 mg/kg
Aluminum Oxide Mineral (non-fibrous)	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 2.3 mg/l
Aluminum Oxide Mineral (non-fibrous)	Ingestion	Rat	LD50 > 5,000 mg/kg
Filler	Dermal		LD50 estimated to be > 5,000 mg/kg
Filler	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Titanium Dioxide	Dermal	Rabbit	LD50 > 10,000 mg/kg
Titanium Dioxide	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 6.82 mg/l
Titanium Dioxide	Ingestion	Rat	LD50 > 10,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Silica	Inhalation- Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Pigment	Dermal	Not available	LD50 3,100 mg/kg
Pigment	Ingestion	Not available	LD50 3,700 mg/kg
Lubricant	Dermal	Rabbit	LD50 > 2,000 mg/kg
Lubricant	Ingestion	Rat	LD50 > 5,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Pigment	Rabbit	No significant irritation
Lubricant	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Rabbit	No significant irritation
Titanium Dioxide	Rabbit	No significant irritation
Silica	Rabbit	No significant irritation
Pigment	Rabbit	No significant irritation
Lubricant	Rabbit	Mild irritant

Skin Sensitization

Skin Schsittzation		
Name	Species	Value
Titanium Dioxide	Human	Not classified
	and	
	animal	
Silica	Human	Not classified
	and	
	animal	
Pigment	Human	Not classified
Lubricant	Guinea	Not classified
	pig	

Respiratory Sensitization

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For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Aluminum Oxide Mineral (non-fibrous)	In Vitro	Not mutagenic
Filler	In Vitro	Not mutagenic
Titanium Dioxide	In Vitro	Not mutagenic
Titanium Dioxide	In vivo	Not mutagenic
Silica	In Vitro	Not mutagenic
Pigment	In Vitro	Not mutagenic
Lubricant	In Vitro	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Aluminum Oxide Mineral (non-fibrous)	Inhalation	Rat	Not carcinogenic
Titanium Dioxide	Ingestion	Multiple animal species	Not carcinogenic
Titanium Dioxide	Inhalation	Rat	Carcinogenic
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Pigment	Inhalation	Human	Some positive data exist, but the data are not sufficient for classification
Lubricant	Dermal	Mouse	Not carcinogenic
Lubricant	Inhalation	Multiple animal species	Not carcinogenic

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesi s
Lubricant	Ingestion	Not classified for female reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Lubricant	Ingestion	Not classified for male reproduction	Rat	NOAEL 4,350 mg/kg/day	13 weeks
Lubricant	Ingestion	Not classified for development	Rat	NOAEL 4,350 mg/kg/day	during gestation

Target Organ(s)

Specific Target Organ Toxicity - single exposure

For the component/components, either no data are currently available or the data are not sufficient for classification.

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pneumoconiosis	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Aluminum Oxide Mineral (non-fibrous)	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Filler	Inhalation	respiratory system	Not classified	Human	NOAEL Not	occupational

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					available	exposure
Filler	Inhalation	pulmonary fibrosis	Not classified	Human and animal	NOAEL Not available	
Titanium Dioxide	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 0.01 mg/l	2 years
Titanium Dioxide	Inhalation	pulmonary fibrosis	Not classified	Human	NOAEL Not available	occupational exposure
Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Pigment	Inhalation	pulmonary fibrosis pneumoconiosis	Not classified	Human	NOAEL Not available	occupational exposure
Lubricant	Ingestion	hematopoietic system	Not classified	Rat	NOAEL 1,381 mg/kg/day	90 days
Lubricant	Ingestion	liver immune system	Not classified	Rat	NOAEL 1,336 mg/kg/day	90 days

Aspiration Hazard

Name	Value
Lubricant	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Prior to disposal, consult all applicable authorities and regulations to insure proper classification. The substrate that was abraded must be considered as a factor in the disposal method for this product. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. The manufacturer's transportation classifications are based on product formulation, packaging, the manufacturer's policies and the manufacturer's understanding of applicable current regulations. The manufacturer does not guarantee the accuracy of this

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classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original Standard Abrasives package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact manufacturer for more information

EPCRA 311/312 Hazard Classifications:

Physical	Hazards
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Not applicable

Health Hazards

Not applicable

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	<u>% by Wt</u>
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	35 - 50
Aluminum Oxide Mineral (non-fibrous)	1344-28-1	35 - 50
(ALUMINUM OXIDE (FIBROUS FORMS ONLY))		

15.2. State Regulations

Contact manufacturer for more information

15.3. Chemical Inventories

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact manufacturer for more information

15.4. International Regulations

Contact manufacturer for more information

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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